
















TEKNIK BİLGİLER *Technical Informations*

PROFİLLER PROFILE		APK 61 Ölçüler ve Cap mm.min.ø		APK 81 Ölçüler ve Cap mm.min.ø		Vals Topları Rolls
1		30x30x3 50x50x5	250 500	35x35x3 70x70x8 80x80x8	500 1200 1600	AE
2		30x30x3 40x40x5 50x50x6	400 600 1000	40x40x4 70x70x9 80x80x8	600 1000 2000	AE
3		30x30x3 80x40x7.5	300 600 1000	70x30x4 70x70x8 80x80x8	400 1000 1400	A
4		30x30x3 50x50x6 70x35x6	300 600 1000	30x30x4 70x70x8 80x80x8	400 1000 1400	A
5		40x10 60x20 80x25	220 500 2100	40x10 80x25 100x20	300 700 2100	A
6		50x5 80x16 80x20	200 400 1200	50x10 80x20 120x30	260 400 600	A
7		15 30 35	300 600 1400	30 40 45	300 500 1000	A
8		20 35 40	300 600 800	35 50 60	300 500 1000	B
9		25x1.5 60x2 70x2	200 800 1600	40x2 100x2 100x3	400 2400 3000	B
10		26.5x2.3 (3/4") 48.3x2.9 (1.5") 60.3x3.2 (2")	200 600 1000	48.3x3.2 (1.5") 88.9x3.2 (3") 88.9x4 (3")	400 1000 1600	B
11		30x15x1.5 60x30x2.5 80x30x3	300 2000 6000	50x25x2 80x40x5 100x40x3.2	600 2000 3000	AD
12		20x20x2 50x50x2.5 60x60x3	240 1600 4000	40x40x2.7 70x70x3.2 70x70x4	500 1600 3000	AD
13		30x15x4 60x30x6 80x45x6	300 400 800	60x30x6 120x55x6 140x60x7.5	400 800 1200	AD
14		30x15x4 50x25x5 80x45x6	300 500 1000	60x30x6 120x55x6 140x60x7.5	400 800 1200	AD
15				INP 120	500	AD
Motor Gücü / Power KW		4 + 0,75		5,5 + 1,5		
Vals Topları ø / Rolls ø mm.		177		245		
Mil ø / Shaft ø mm.		60/60		80/80		
Bükme Hızı / Bending Speed		6,4 m. min.		4,2 m. min.		
Ağırlık / Weight kg.		1080		1600		
G x U x Y / W x L x H mm.		940x1260x1390		1040x1375x1540		

A: Standard rolls. B: Special rolls, C: Pulling device. E: Angle device. F: Pulling device.
 D: For bending without deformation and for serial production special rolls are requested.

• Data based upon steel 240 N/mm² yield point.

Adress:
 Abtrax Verktygsmaskiner AB
 Kungsvägen 13
 595 51 Mjölby
 Sweden.

Telefon:
 +46 (0)142-155 80

Fax:
 +46 (0)142-29 78 55

mail:
maskiner@abtrax.com
hemsida:
www.abtrax.com