




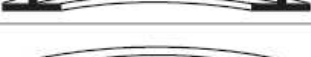





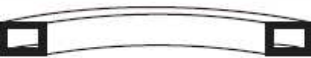



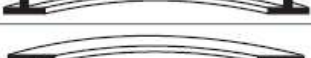

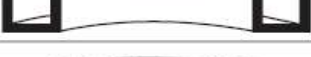


Technical Informations

PROFİLE PROFİLLER		APK 300 Ölçüler ve Cap mm.min ø		APK 360 Ölçüler ve Cap mm.min ø		APK 360 S Ölçüler ve Cap mm.min ø		Vals Topları Rolls
1		200x26	2000	200x26	1600	200x26	1300	AD
2		200x20	2000	200x26	1800	200x26	1500	AD
3		200x26	1800	200x28	1500	200x28	1300	AD
4		200x20	2800	200x30	2300	200x30	2000	AD
5		200x28	1800	200x20	1800	200x20	1800	AD
6		250x60	2000	400x60	3000	450x60 300x90	2500 1300	A
7		450x70	1000	650x100	2000	650x120	1700	A
8		150x150	2500	240x240	2500	280x280	2500	A
9		ø 170	1700	ø260	2000	ø300	2500	B
10		323.9x10.31	4200	508x15.1	15500	558,8x15.88	15000	B
11		220x12		400x16		450x20		B
12		UNP 500	2000	UNP1000	4000	UNP1000	3500	B
13		UNP 500	2000	UNP1000	4000	UNP1000	3500	B
14		IPE 500	2000	INP1000	5000	INP1000	5000	B
15		A320 B280	2500 2000	A1000 B1000	6000 8000	A1000 B1000	5000 7000	B
16		260x90	10000	UNP400	40000	UNP400	35000	BC
17		IPE 300	13000	INP550	20000	INP550	18000	BC
18		A 220 B 200	9600 5200	A550 B500	40000 30000	A550 B500	40000 25000	BC

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Maks. Dayanım Momenti / Max. Section Modulus cm ³	700	4700	5500
Motor Gücü / Power KW	64	70	99
Vals Topları ø / Rolls ø mm.	740	800	800
Mil ø / Shaft ø mm.	300/280	360/360	360/360
Bükme Hızı / Bending Speed	7 m/min.	7 m/min.	7 m/min.
Ağırlık / Weight kg.	26400	48000	61500
G x U x Y / W x L x H mm.	3350x4350x2250	4820x6580x4090	4820x6580x4310

A: Standard rolls. B: Special rolls. C: Pulling device. E: Angle device. F: Pulling device.

D: For bending without deformation and for serial production special rolls are requested.

- Data based upon steel 240 N/mm² yield point.

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