








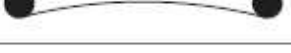






Technical Informations





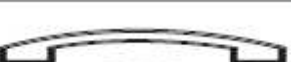

PROFILE PROFILLER		APK 101 <i>Öiçüler ve Cap mm.min ø</i>		APK 121 <i>Öiçüler ve Cap mm.min ø</i>		Vals Topları Rolls
1		50x50x6 90x90x8 100x100x10	700 1000 1400	50x50x5 100x100x10 120x120x15	650 1000 1300	AE F
2		50x50x6 80x80x8 100x100x10	800 1200 1600	50x50x5 80x80x8 100x100x12	650 900 1100	AE
3		100	1200	120	1200	A
4		100	1000	100	1200	A
5		120	1200	130	1300	A
6		40x10 100x20 100x25	400 600 1600	40x10 125x25 140x30	500 850 3000	A F
7		60x10 100x40 200x35	400 600 1000	200x50	1000	A F
8		30 50 60	400 500 1000	75x75	800	A F
9		40 60 70	400 600 800	ø 85	900	B
10		50x2 120x2 140x3	600 2000 3000	ø 50x2 ø 160x4	600 3000	B
11		60.3x3.2 114.3x3.6 114.3x4.5	400 1000 1600	101,6x12 139,7x5	1200 1600	B
12		40x20x2 100x50x5 140x40x3	500 3000 4000	140x50x5		B
13		50x50x2,5 90x90x4 100x100x5	500 2500 3000	90x90x8		B
14		180x70 200x75	800 1200	240x85	1000	AD F

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15		180x70 200x75	800 1200	240x85	1200	AD F
16		INP 80 INP 200	600 800	INP 240	1200	AD F
17		HEA 120 HEB 100	1000 1200	HEA 140 HEB 120	1200 1300	AD F
18			-	UNP 100	8000	CB
19		INP 120	-	INP 120	2500	CB
20			-	HEA 120 HEB 100	2600 1500	CB
	Dayanım Momenti / Section Modulus	cm ³	45-80	cm ³	70-120	
	Motor Gücü / Power KW		11		15	
	Vals Topları ø / Rolls ø mm,		315		390	
	Mil ø / Shaft ø mm,		100		120	
	Bükme Hızı / Bending Speed		5,4 m, min,		4 m, min,	
	Ağırlık / Weight kg,		2240		4720	
	G x U x Y / W x L x H mm,		1220x1435x1680		1450x1985x2040	

- A: Standard rolls. B: Special rolls. C: Pulling device. E: Angle device. F: Pulling device.
D: For bending without deformation and for serial production special rolls are requested.
- Data based upon steel 240 N/mm² yield point.